

Marathon Parts:

- Diode- (352480)
- Suppressor- (100336)
- All Remaining parts will come from Marathon Contact Marathon (715) 675-3359
- Flashing or troubleshooting issues, please refer to the Marathon Operations manual.

Athlon Parts:

- Call Athlon (804) 493-1777
- Flashing or troubleshooting issues, please refer to the Athlon Operations manual.

Mecc- Alte Parts:

- Call Mecc-Alte (847) 550-0530
- Flashing or troubleshooting issues, please refer to the Mecc-Alte Operations manual.

Stanford (Cummins) Parts:

- Automatic Voltage Regulator- 103016
- Radio Frequency Interrupter- 103664
- Electronic Boost System- 103667
- Electronic Boost Controller- 103665
- Flashing or troubleshooting issues, please refer to the Stanford Operations manual.

Baldor Parts:

- Contact ABB (Baldor) (479) 646-4711
- Flashing or troubleshooting issues, please refer to the Baldor Operations manual.

<u>Please contact Allmand Brothers for a copy of each manual and literature for each generator application.</u>

Allmand GENERATORS

Disconnecting a Generator: Marathon, Athlon, AVR, and Colosseum:

- Ensure that you have a motor hoist or cherry picker attached to the top of the engine and secure.
- □ You will also need to secure the top of the generator, so when all hardware is removed the unit will not fall.
- □ Start to loosen all bolts around the flywheel housing. There should be eight bolts.
- □ Loosen and remove each bolt from the footplate or mount plate to slide the generator off.
 - Note:Anything that bolts to the flywheel housing you have to remove to take off as soon as the bearing is removed.

<u>Acceptable Readings</u>: Testing Capacitors will need a reader that has an ohm setting, once the ohms setting is selected then scroll through the menu and pick NF (nanofarad). Once the correct setting has been chosen you can properly test your capacitor.

- Alternators- 12 Volts
- Generator Capacitors-
 - Athlon (640158)= 24 to 25 uf
 - Marathon (105100) = 24 to 25 uf
 - Marathon 440v 50hz (6540152) = 44 to 45 uf
 - Marathon (640154)= 49 to 50 uf
- Baldor / Power Gard / T&J
 - Baldor (640576)= 59 to 60 uf
- Meccalte
 - Mecc Alte 50hz (650656)= 34 to 35 uf
 - Mecc Alte 60hz

<u>Note:</u> For all troubleshooting and maintenance on generators, please refer the customer to the generating troubleshooting guides on the web site. Every customer needs to read and use these manuals.

Installing a New Generator.

- □ All Generators are installed in two sections when being bolted to the engine.
 - □ The first part of the Generator section will be the Rotor to the Flywheel.
 - Once the Rotor is attached to the Flywheel, than the next step is to secure the Stator to the housing.
 - □ After all sections are installed, ensure all bolts from stator housing to the bell housing are torqued to spec.