

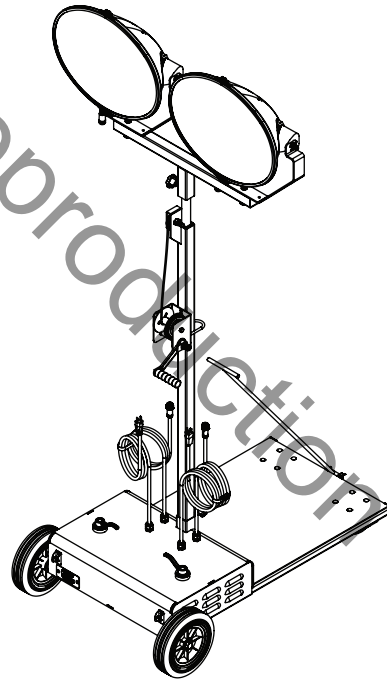
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(en) **Parts & Wire Schematic Manual**
PORT-A-LITE®
PAL2000 & PAL2500

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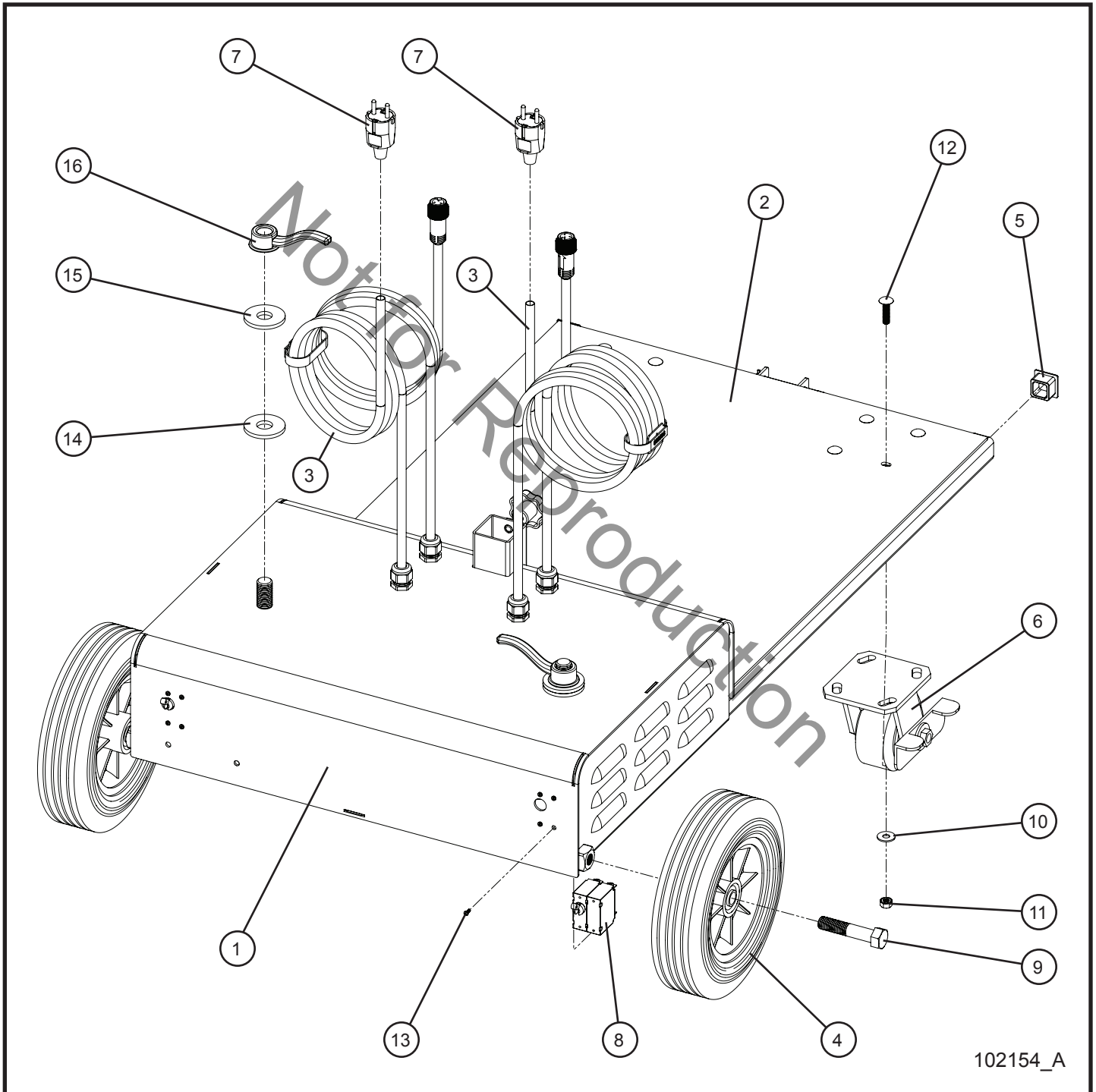
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1.1 - PAL 2000 Base Assembly Group (1 of 3)

SN 16-000001 and UP



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PAL2000 & PAL2500

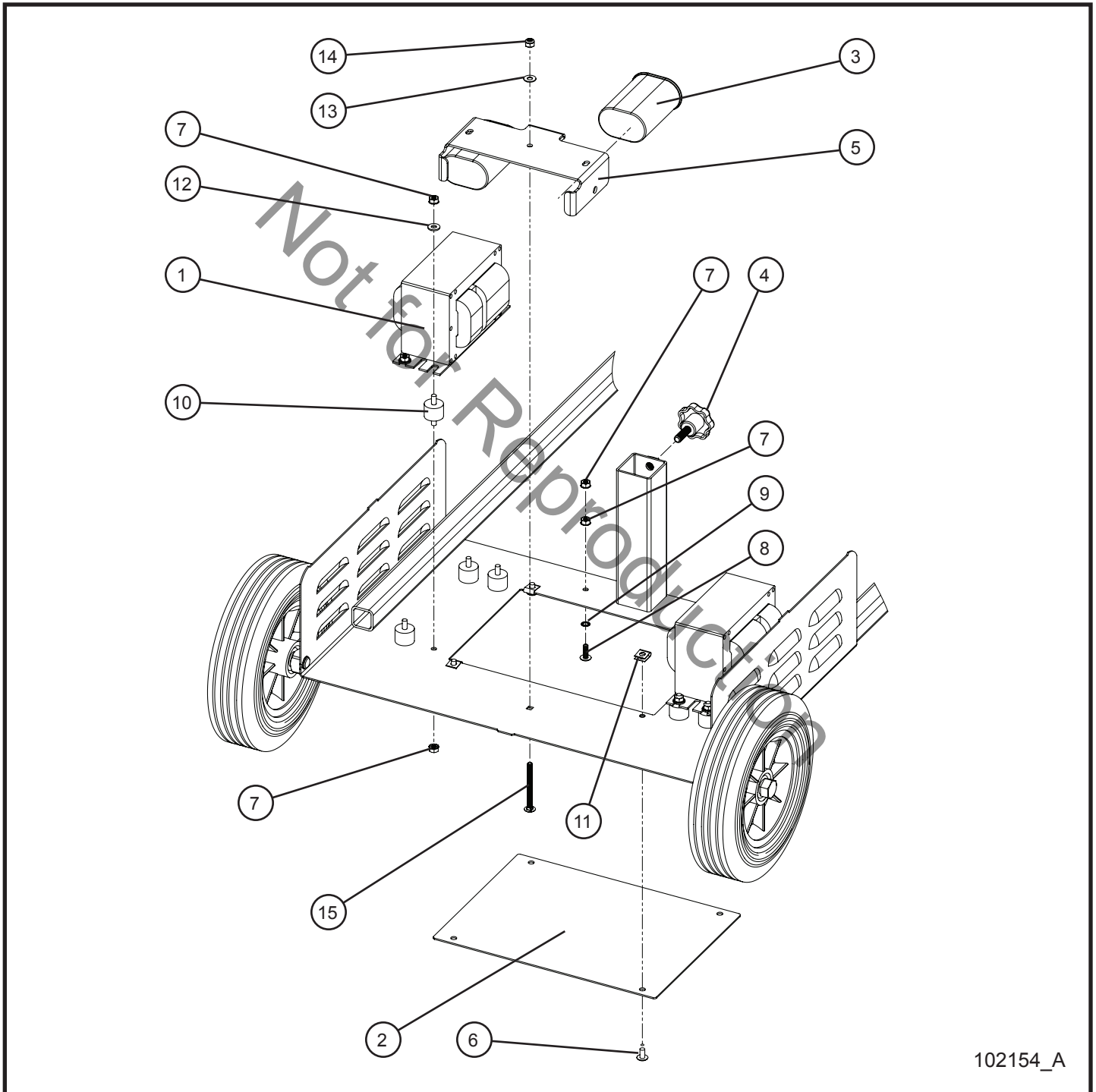
1.1 - PAL 2000 Base Assembly Group (1 of 3)

SN 16-000001 and UP

Item	Part No.	Part Description	Qty.
1	102375P	BASE WELDMENT PAL2000	1
	108977P	BASE WELDMENT PAL2000 1/2-13 LOCK KNOB	1
2	530506P	GENERATOR PLATE	1
3	530126	PRIMARY 16/3 CORD	2
4	530128	10" x 1 3/4 WHEEL	2
5	530137	END CAP	2
6	530336	CASTER W/ BRAKES	2
7	108840	PLUG SCHUKO 50Hz	2
8	650530	15 AMP DPST BREAKER SWITCH	2
9	046244	5/8-11 x 3 HEX HEAD CS GR5 PL	2
10	047010	5/16 FLAT WASHER PL	8
11	044031	5/16-18 KEPS HEX NUT PL	8
12	053022	5/16-18 x 1 1/4 CARRIAGE BOLT PL	8
13	041251	M3 x 0.5mm x 8mm PH-PAN HEAD MS ZC	8
14	650550	.785" x 2" HDPE WASHER	2
15	047035	3/4 FLAT WASHER PL	2
16	630728	SHO HANDLE NUT	2
17	108795	SCHEMATIC PAL2000 50Hz BASE	1

1.1 - PAL 2000 Base Assembly Group (2 of 3)

SN 16-00001 and UP



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PAL2000 & PAL2500

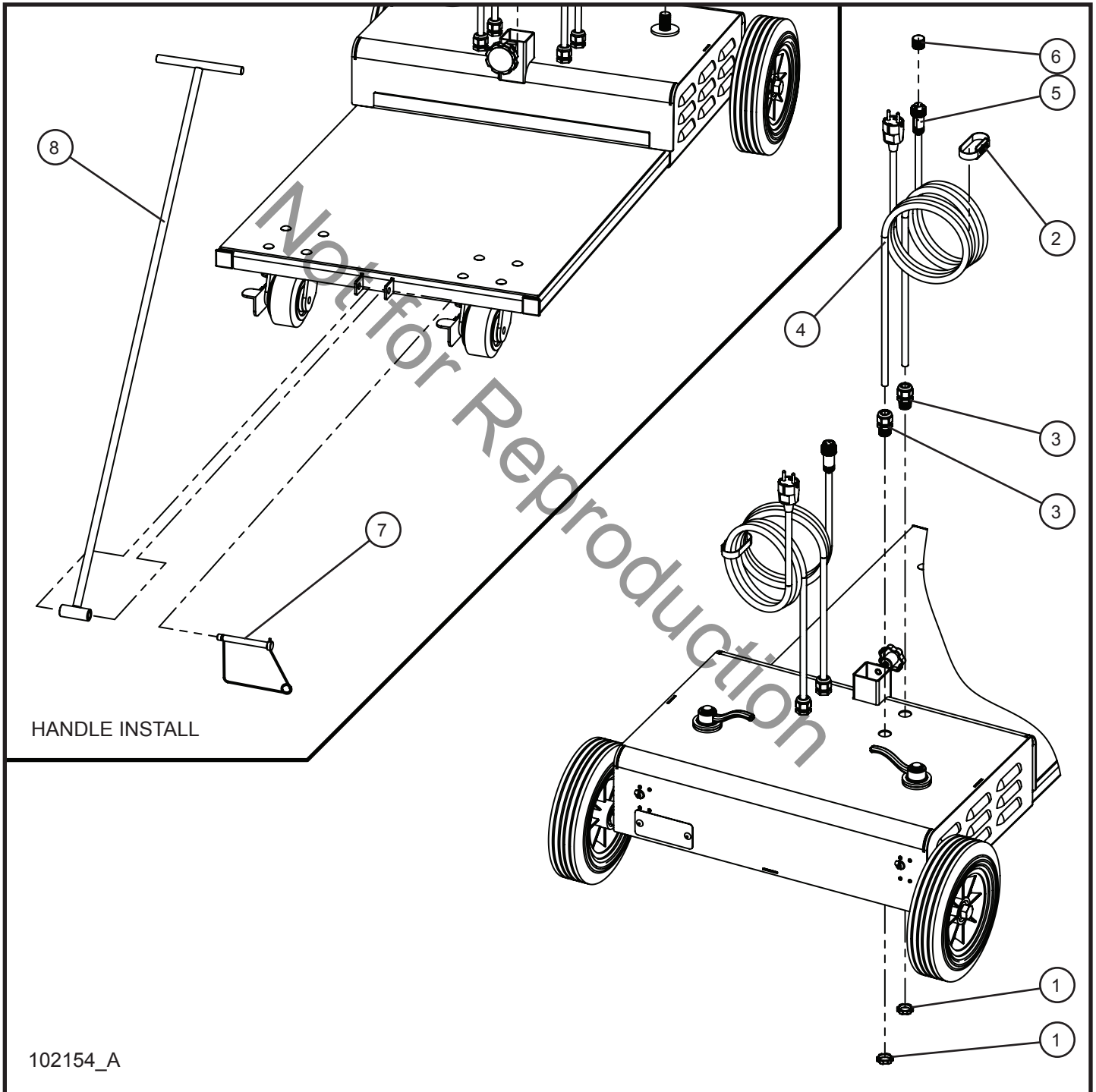
1.1 - PAL 2000 Base Assembly Group (2 of 3)

SN 16-000001 and UP

Item	Part No.	Part Description	Qty.
1	310116A	BALLAST KIT 1000W 50Hz (INCLUDES 310115A)	2
2	530508P	COVER BOTTOM PAL 2500	1
3	310115A	CAPACITOR 26uF 60/50Hz 540V	2
4	100516	LOCKING KNOB	1
	620550	1/2-13 LOCKING KNOB	1
5	100392P	TABBED CAPACITOR CLAMP	1
6	041078	1/4-20 x 1/2 PH-TRUSS HEAD MS SS	4
7	044021	1/4-20 KEPS HEX NUT PL	18
8	041050	1/4-20 x 3/4 PH-TRUSS HEAD MS SS	1
9	043050	1/4 INTL TOOTH LOCK WASHER	1
10	330057	BOX MOUNT RUBBER	8
11	045216	1/4-20 TINNERMAN NUT	4
12	047005	1/4 FLAT WASHER PL	8
13	047009	1/4 FLAT WASHER SAE SS	1
14	044023	1/4-20 NYLOCK HEX NUT PL	1
15	100718	1/4-20 x 2 1/4 CARRIAGE BOLT	1

1.1 - PAL 2000 Base Assembly Group (3 of 3)

SN 16-000001 and UP



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PAL2000 & PAL2500

1.1 - PAL 2000 Base Assembly Group (3 of 3)

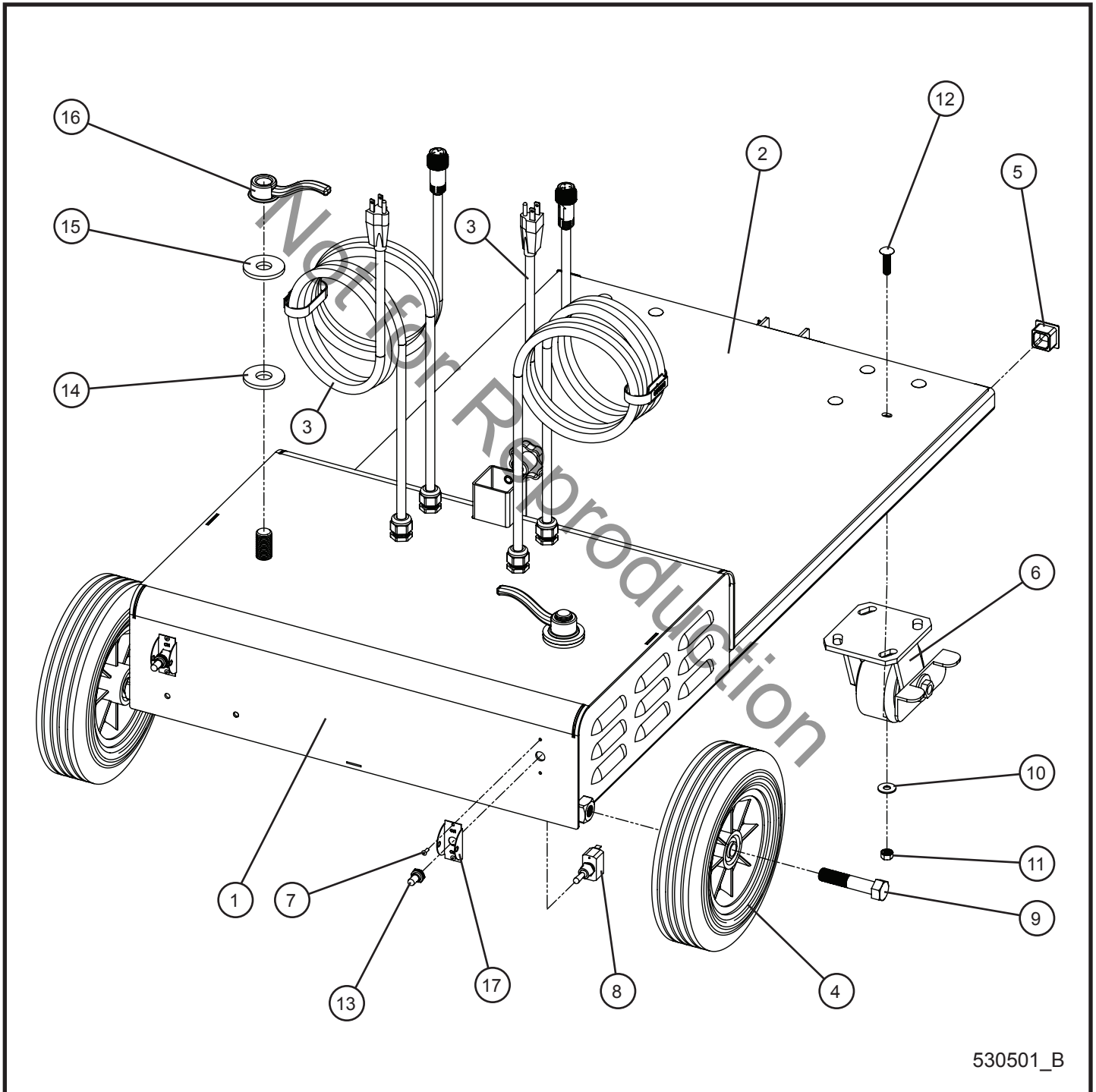
SN 16-000001 and UP

Item	Part No.	Part Description	Qty.
1	022035	1/2 CORD GRIP NUT	4
2	068098	VELCRO TIE CABLE	2
3	105626	CORD GRIP 1/2" NYLON BLACK	4
4	530126	PRIMARY 16/3 CORD	2
5	530127	FEMALE CONNECTOR CABLE MINI QUICK	2
6	530136	ALUMINUM COUPLER	2
7	712017	LOCK PIN SNAP	1
8	530522	T-HANDLE WELDMENT	1

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1.2 - PAL 2500 Base Assembly Group (1 of 3)

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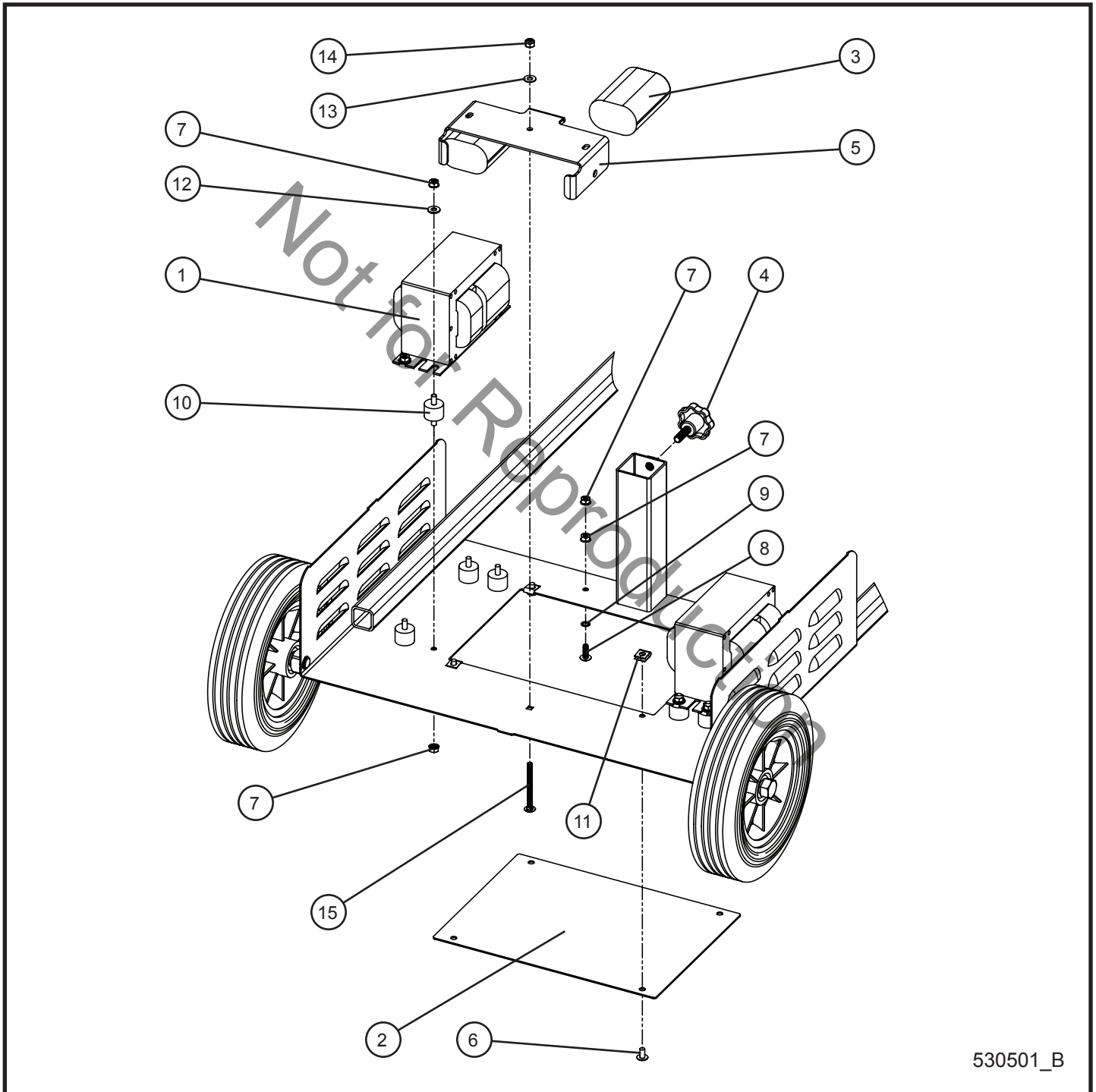
1.2 - PAL 2500 Base Assembly Group (1 of 3)

SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	530507P	BASE WELDMENT PAL2500	1
	108978P	BASE WELDMENT PAL2500 1/2-13 LOCK KNOB	1
2	530506P	GENERATOR PLATE	1
3	530126	PRIMARY 16/3 CORD	2
4	530128	10" x 1 3/4 WHEEL	2
5	530137	END CAP	2
6	530336	CASTER W/ BRAKES	2
7	045116	1/8 x 1/4 BLIND RIVET	4
8	530123	20A SPST TOGGLE SWITCH	2
9	046244	5/8-11 x 3 HEX HEAD CS GR5 PL	2
10	047010	5/16 FLAT WASHER PL	8
11	044031	5/16-18 KEPS HEX NUT PL	8
12	053022	5/16-18 x 1 1/4 CARRIAGE BOLT PL	8
13	530124	BOOT SWITCH COVER	2
14	650550	.785" x 2" HDPE WASHER	2
15	047035	3/4 FLAT WASHER PL	2
16	630728	SHO HANDLE NUT	2
17	530125	SWITCH GUARD	2
18	108793	SCHEMATIC PAL2500 60Hz BASE	1

1.2 - PAL 2500 Base Assembly Group (2 of 3)

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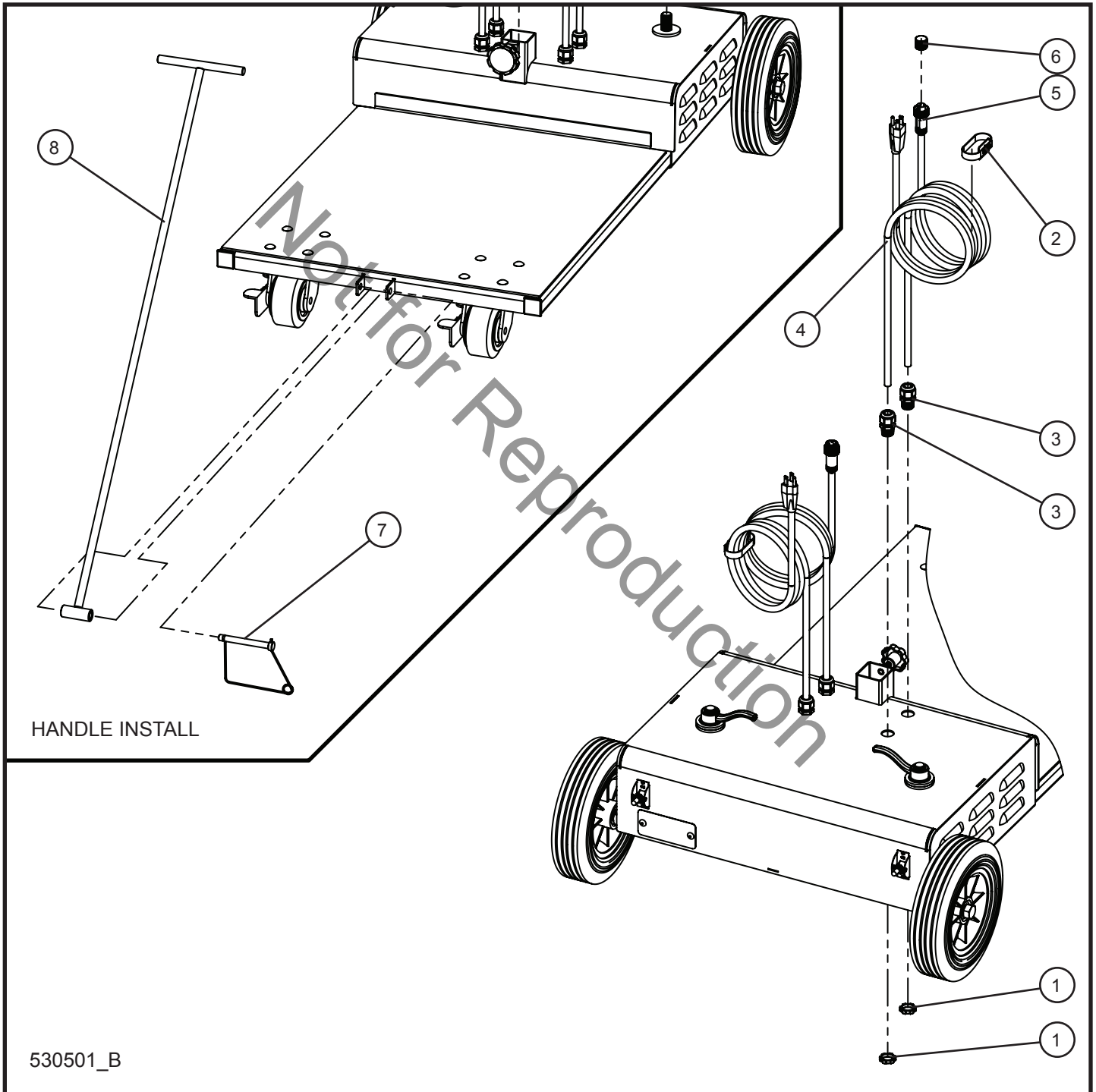
1.2 - PAL 2500 Base Assembly Group (2 of 3)

SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	310124	TRANSFORMER 60Hz 110-480 VOLTS	2
2	530508P	COVER BOTTOM PAL 2500	1
3	310391	CAPACITOR 28uF	2
4	100516	LOCKING KNOB	1
	620550	1/2-13 LOCKING KNOB	1
5	100392P	TABBED CAPACITOR CLAMP	1
6	041078	1/4-20 x 1/2 PH-TRUSS HEAD MS SS	4
7	044021	1/4-20 KEPS HEX NUT PL	18
8	041050	1/4-20 x 3/4 PH-TRUSS HEAD MS SS	1
9	043050	1/4 INTL TOOTH LOCK WASHER	1
10	330057	BOX MOUNT RUBBER	8
11	045216	1/4-20 TINNERMAN NUT	4
12	047005	1/4 FLAT WASHER PL	8
13	047009	1/4 FLAT WASHER SAE SS	1
14	044023	1/4-20 NYLOCK HEX NUT PL	1
15	100718	1/4-20 x 2 1/4 CARRIAGE BOLT	1

1.2 - PAL 2500 Base Assembly Group (3 of 3)

SN 04-000001 and UP



530501_B

PAL2000 & PAL2500

1.2 - PAL 2500 Base Assembly Group (3 of 3)

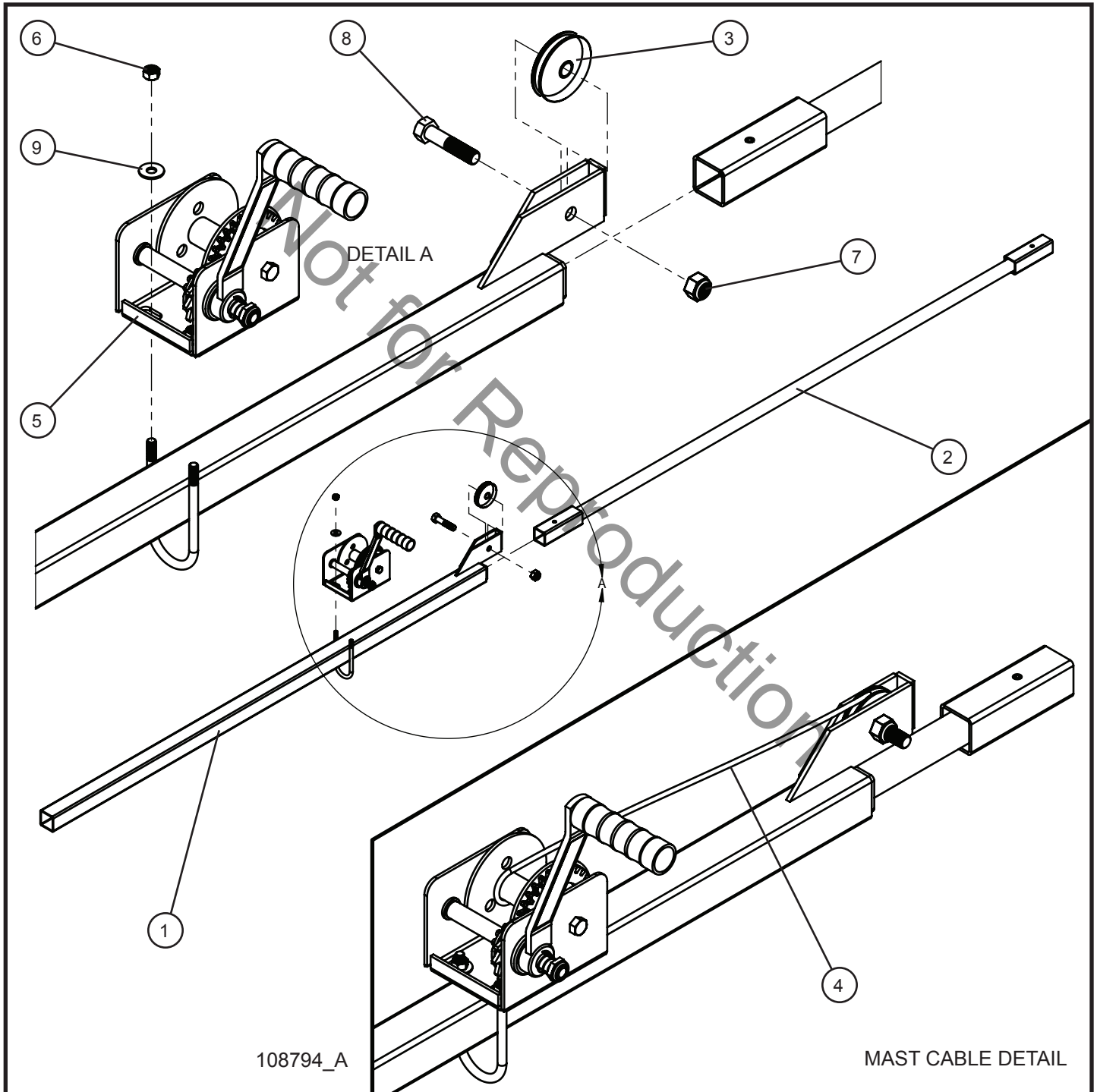
SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	022035	1/2 CORD GRIP NUT	4
2	068098	VELCRO TIE CABLE	2
3	105626	CORD GRIP 1/2" NYLON BLACK	4
4	530126	PRIMARY 16/3 CORD	2
5	530127	FEMALE CONNECTOR CABLE MINI QUICK	2
6	530136	ALUMINUM COUPLER	2
7	712017	LOCK PIN SNAP	1
8	530522	T-HANDLE WELDMENT	1

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1.3 - PAL Outer Mast Assembly Group

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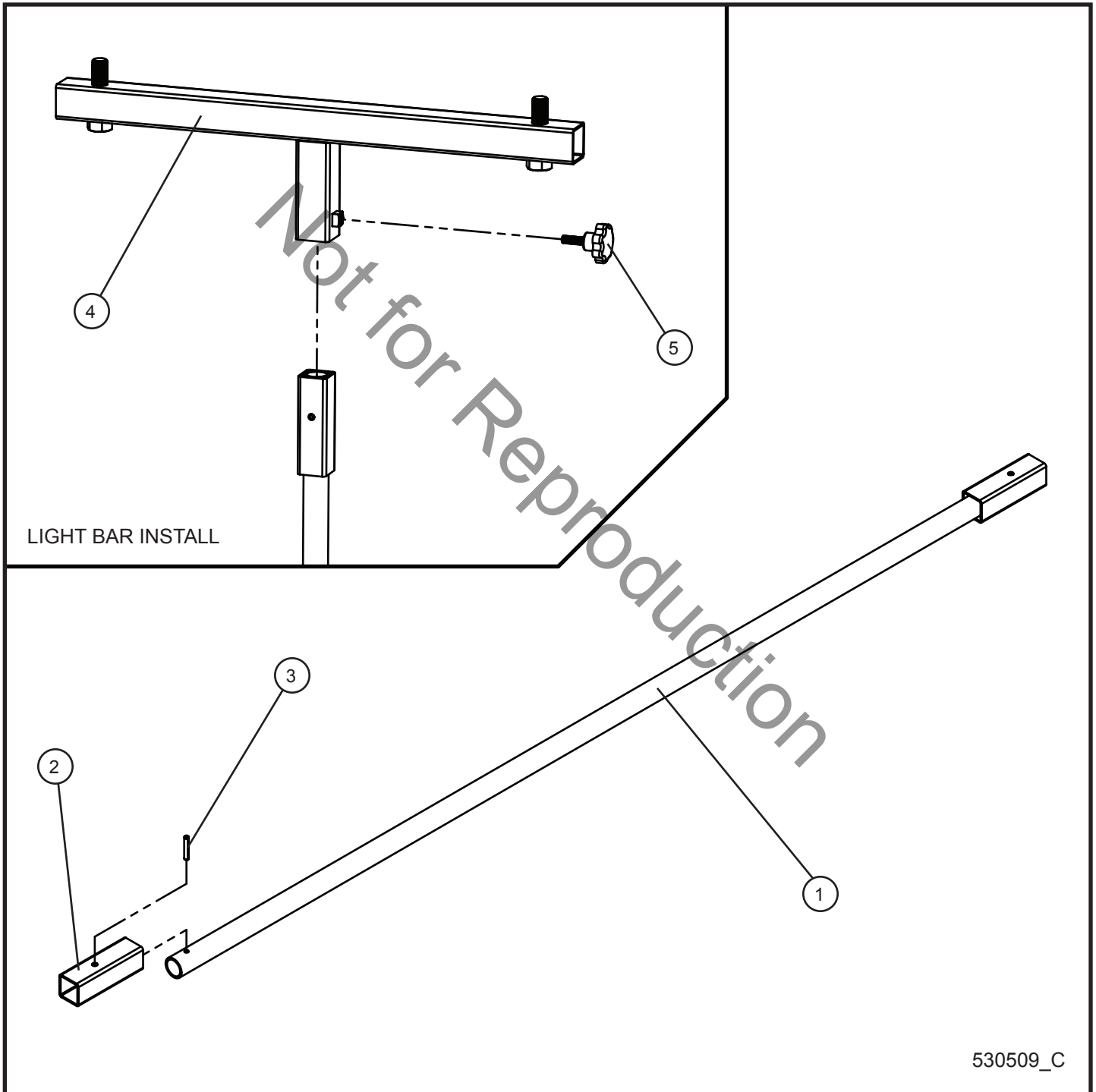
1.3 - PAL Outer Mast Assembly Group

SN 16-000001 and UP
SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	530513P	OUTER MAST WELDMENT	1
2	530509	INNER MAST ASSEMBLY	1
3	320112	2-1/2 PULLEY W/ BUSHING	1
4	320185	CABLE 3/16 STEEL 10'	1
5	530337	WINCH DLB 350	1
6	044033	5/16-18 NYLOCK HEX NUT PL	2
7	044048	1/2-13 NYLOCK HEX NUT PL	1
8	046200	1/2-13 x 2 1/4 HEX HEAD CS GR5 PL	1
9	047010	5/16 FLAT WASHER PL	2

1.4 - PAL Inner Mast Assembly Group

SN 16-000001 and UP
SN 04-000001 and UP



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1.4 - PAL Inner Mast Assembly Group

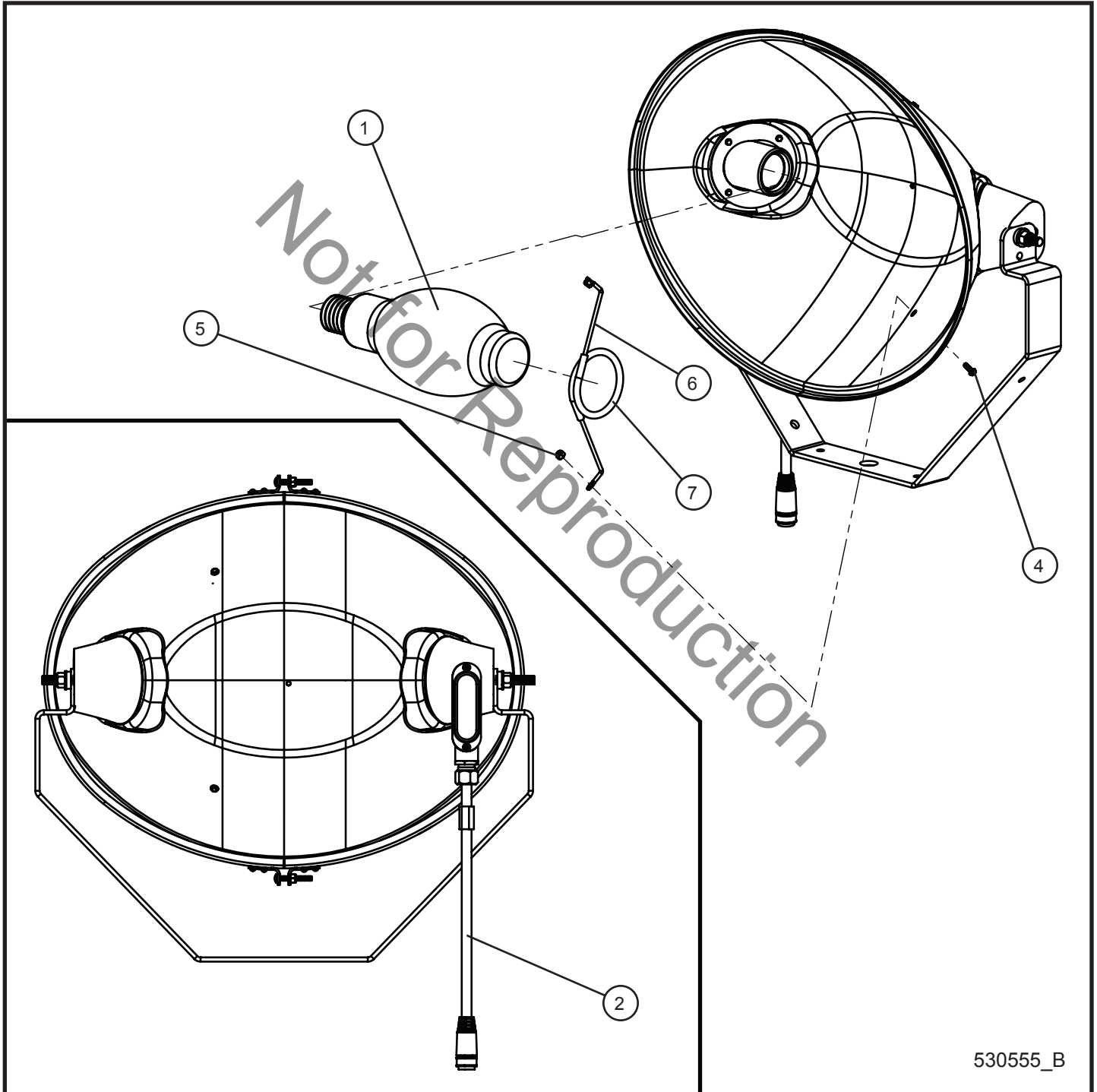
SN 16-000001 and UP
SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	530510P	MAST TUBE INNER	1
2	530511P	GUIDE TUBE INNER MAST	2
3	045145	1/4 x 1 1/2 SPRING ROLL PIN PL	2
4	530430P	LIGHT BAR WELDMENT PAL	1
	108980P	1/2-13 LOCKING KNOB LIGHT BAR WELDMENT PAL	1
5	100516	LOCKING KNOB	1
	620550	1/2-13 LOCKING KNOB	1

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2.1 - 1000W Lamp Assembly Group

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2.1 - 1000W Lamp Assembly Group

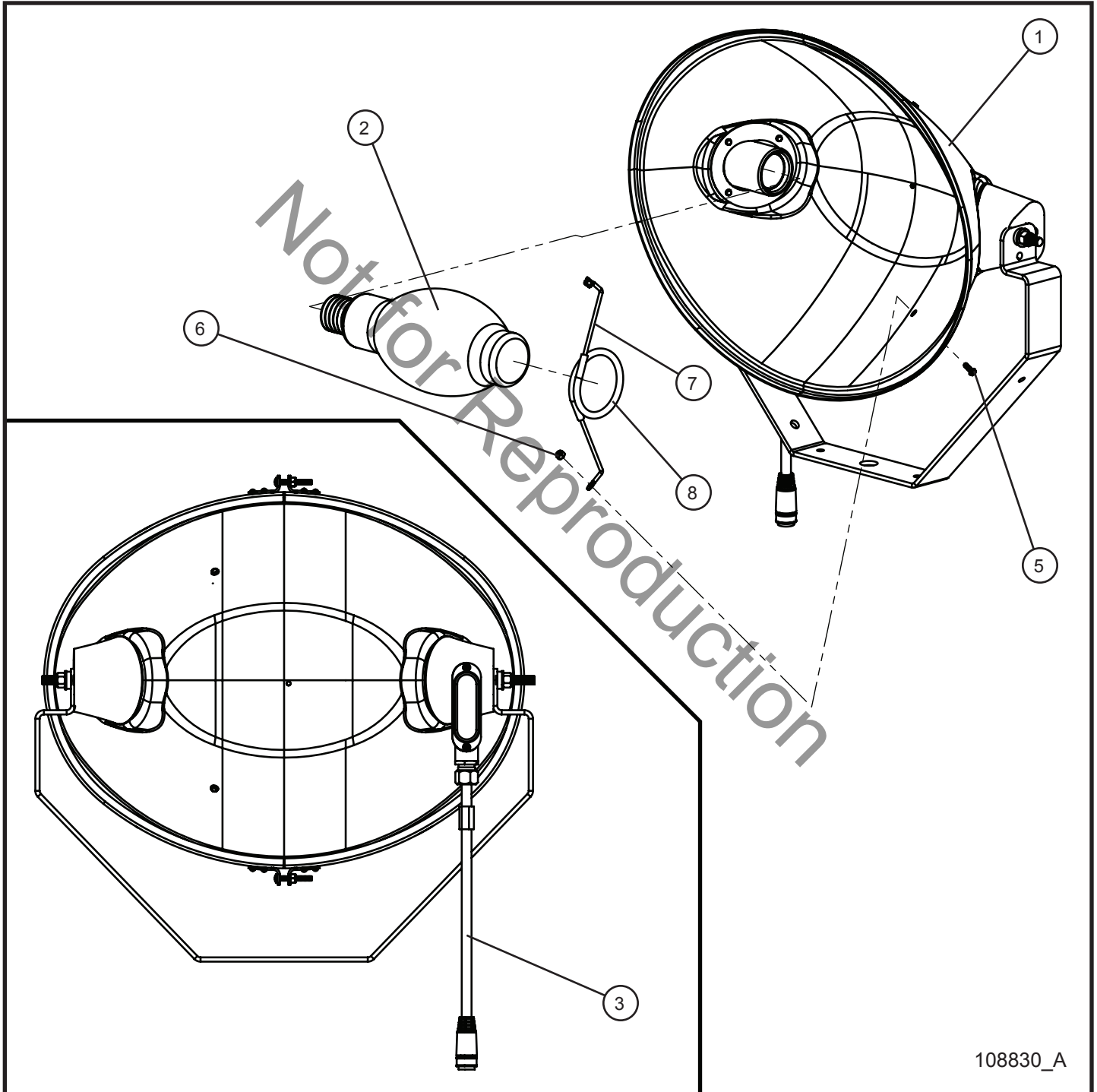
SN 16-000001 and UP

Item	Part No.	Part Description	Qty.
--	530555	1000W LAMP COMPLETE ASSEMBLY	1
1	610211	LAMP 1000W BT37 (MH)	1
2	310434	MALE CONNECTOR CABLE MINI QUICK	1
3	102624	2 WIRE LEVER LOCK (NOT SHOWN)	3
4	041200	#8-32 x 1/2 HEX WASHER HEAD INDT	2
5	044013	#8-32 NYLOCK HEX NUT SS	2
6	610209	SUPPORT TIP LAMP SHO	1
7	610210	FIBERGLASS TUBE 12" LAMP SUPPORT	1

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2.2 - 1250W Lamp Assembly Group

SN 04-000001 and UP



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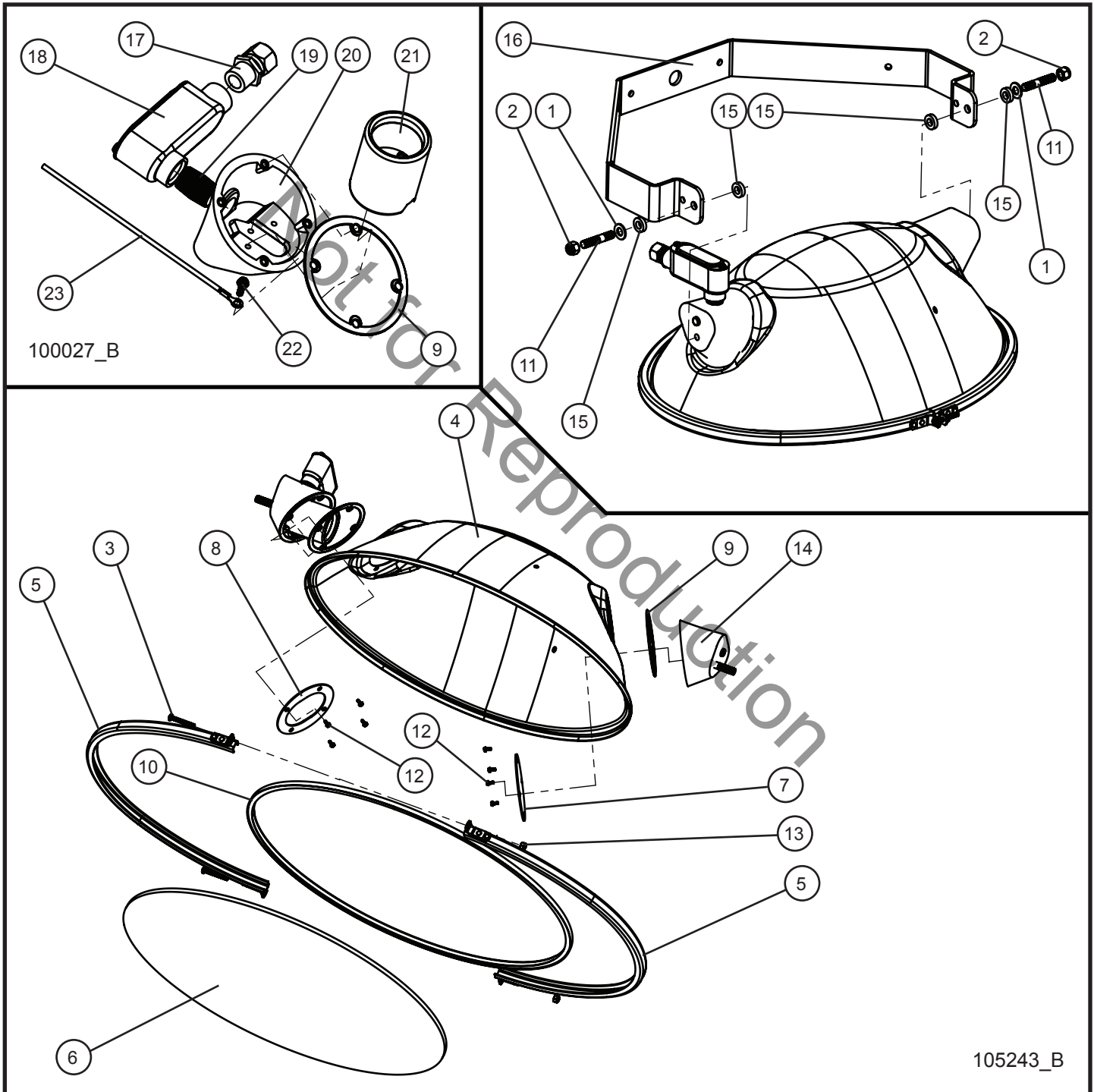
2.2 - 1250W Lamp Assembly Group

SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
--	108830	1250W LAMP COMPLETE ASSEMBLY	1
1	650147	LAMPHOLDER SHO ASSEMBLED	1
2	610221	LAMP 1250W BT37 (MH)	1
3	310434	MALE CONNECTOR CABLE MINI QUICK	1
4	102624	2 WIRE LEVER LOCK (NOT SHOWN)	3
5	041200	#8-32 x 1/2 HEX WASHER HEAD INDT	2
6	044013	#8-32 NYLOCK HEX NUT SS	2
7	610209	SUPPORT TIP LAMP SHO	1
8	610210	FIBERGLASS TUBE 12" LAMP SUPPORT	1

2.3 - Lampholder Assembly Group

SN 16-000001 and UP
SN 04-000001 and UP



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2.3 - Lampholder Assembly Group

SN 16-000001 and UP
SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	047016	3/8 FLAT WASHER SAE ZINC	2
2	044037	3/8-24 NYLOCK HEX NUT PL	2
3	041040	#10-24 x 1 1/2 PH-ROUND HEAD MS SS	2
4	610201	REFLECTOR	1
5	610202	LENS CHANNEL SET SHO LIGHTS	2
6	610203F	LENS GLASS FROSTED	1
7	610207	INTERIOR COVER PLATE WITHOUT HOLE	1
8	610208	INTERIOR COVER PLATE WITH HOLE	1
9	610213	GASKET SOCKET END CAP	2
10	610217	SILICONE GASKET	1
11	045142	3/8-24 x 3/8-16 x 2 STUD	2
12	041028	#10-24 x 1/2 HEX WASHER HEAD INDT	8
13	044019	#10-24 NYLOCK HEX NUT SS	2
14	610206	CASTING END SHO	1
15	047019	NYLON BUSHING 3/4 OD x .385 ID	4
16	660130P	YOKE MOUNT SHO LAMP	1
17	510007	1/2 CORD GRIP	1
18	610214	ELBOW 1/2 SLB SHO ENTRANCE	1
19	610215	1/2 NPT NIPPLE	1
20	610205	SOCKET CASTING END SHO	1
21	610212	CERAMIC SOCKET	1
22	041257	#10-32 x 3/8 SL-HEX WASHER HEAD MS GROUND	1
23	610219	GROUND WIRE LAMPHOLDER SHO ENTRANCE	1

3.1 - PAL 2000 Decal Group (1 of 2)

SN 16-000001 and UP

LIGHT BAR DETAIL

TOP DETAIL

BOTTOM DETAIL

1

2

3

4

5

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	30 lb (14 kg)
	160 lb (73 kg)
229 lb (104 kg)	

104880

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3.1 - PAL 2000 Decal Group (1 of 2)

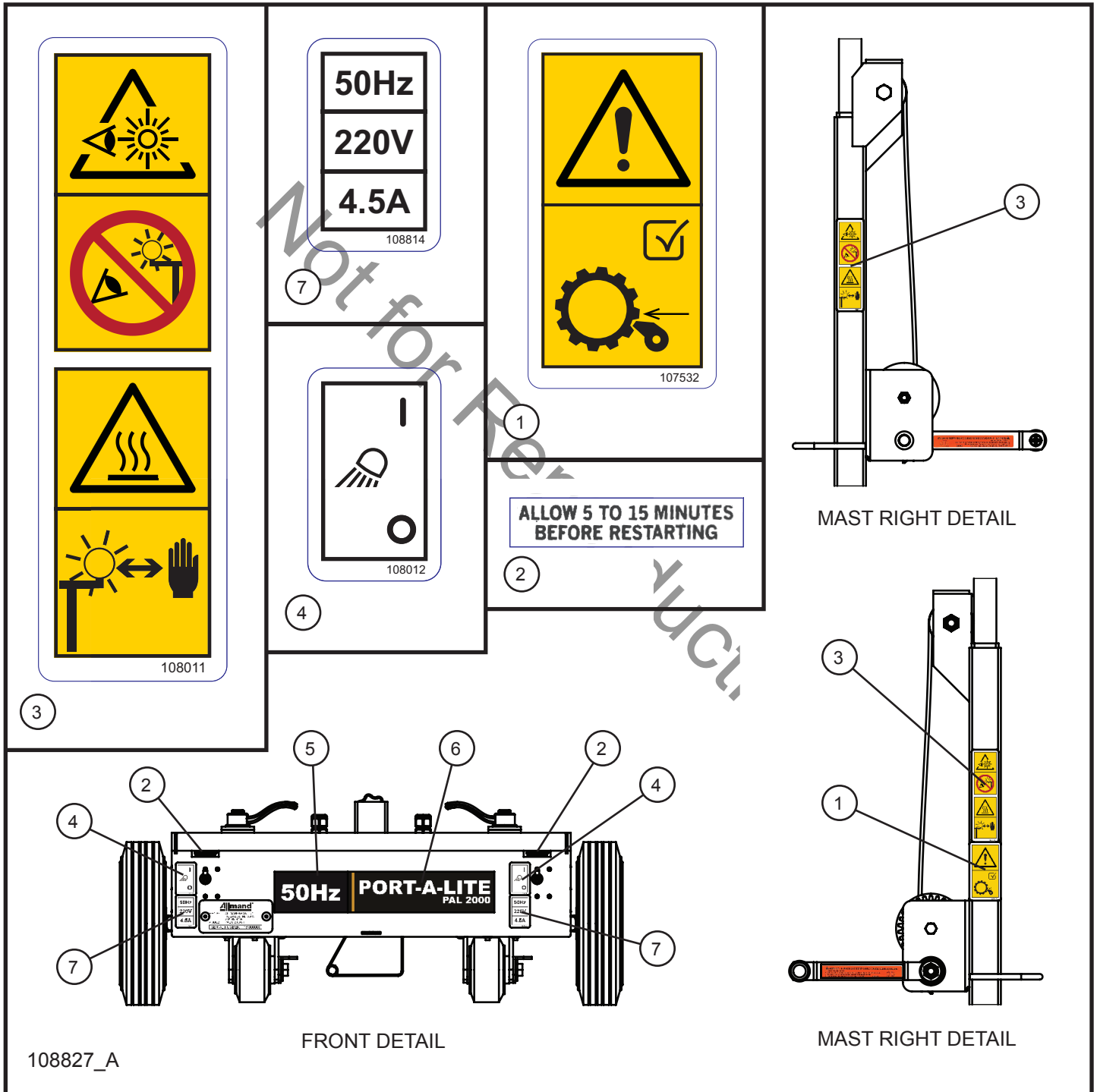
SN 16-000001 and UP

Item	Part No.	Part Description	Qty.
1	090270	DECAL ALLMAND GOLD STANDARD 5 1/2	2
2	090465	PARTS & SERVICE DECAL	1
3	104880	DECAL WORDLESS HIGH VOLTAGE	1
4	108810	DECAL OPERATION PAL 2000 & 2500	1
5	108816	DECAL WEIGHTS PAL 2000 & 2500	1

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3.1 - PAL 2000 Decal Group (2 of 2)

SN 16-000001 and UP



PAL2000 & PAL2500

3.1 - PAL 2000 Decal Group (2 of 2)

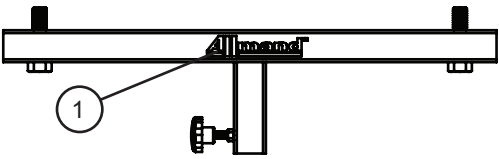
SN 16-000001 and UP

Item	Part No.	Part Description	Qty.
1	107532	CAUTION WINCH WORDLESS ARTWORK	1
2	090335	RESTART DECAL	1
3	108011	DECAL LAMP WARNING WORDLESS	2
4	108012	DECAL ON-OFF WORDLESS	1
5	108354	DECAL 50Hz	1
6	108825	DECAL PAL 2000	1
7	108814	DECAL 50Hz ELECTRICAL SPECIFICATIONS	1

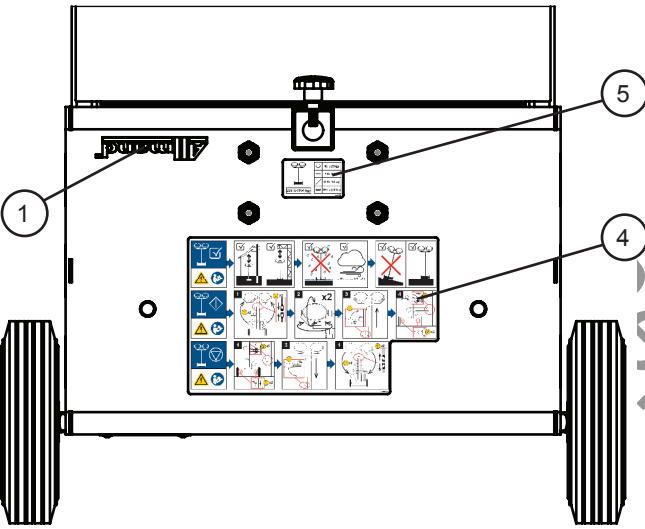
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3.2 - PAL 2500 Decal Group (1 of 2)

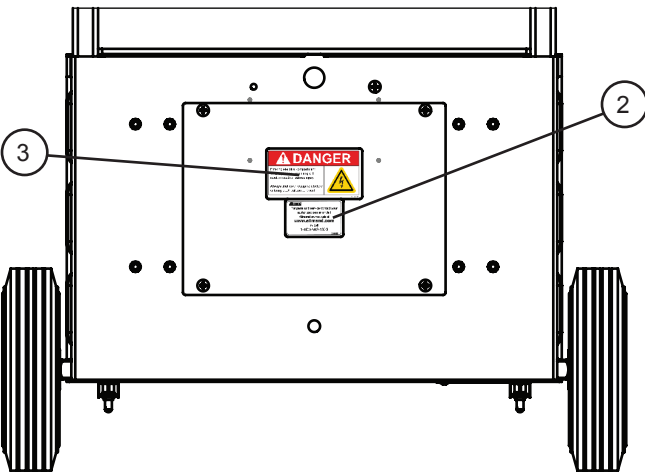
SN 04-000001 and UP




LIGHT BAR DETAIL




TOP DETAIL



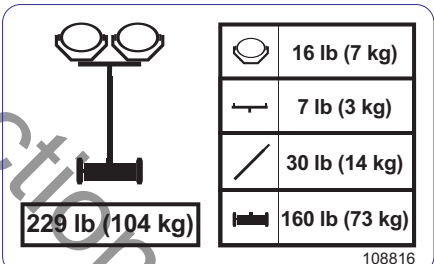
BOTTOM DETAIL




1



3



5



2

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3.2

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3.2 - PAL 2500 Decal Group (1 of 2)

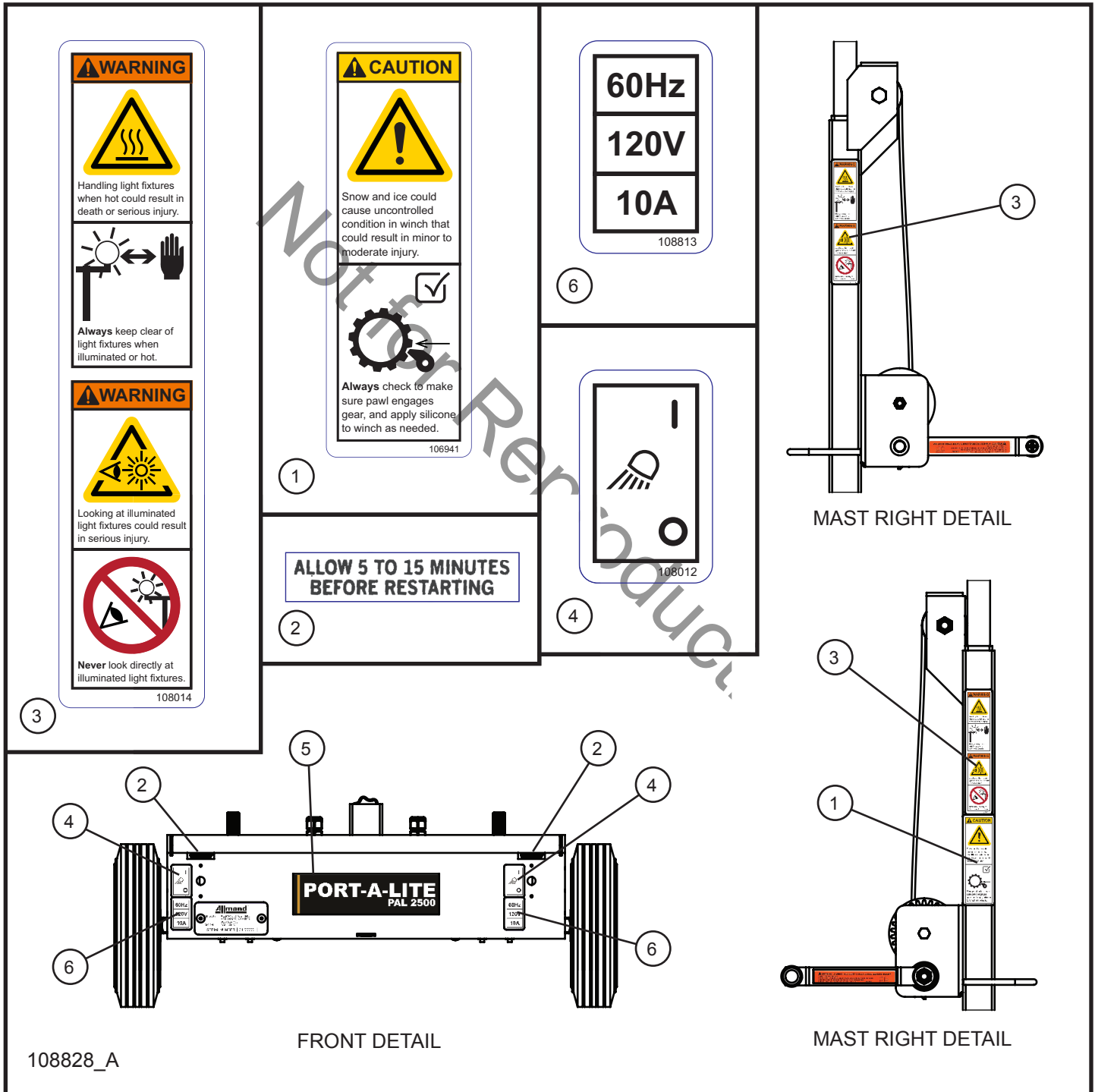
SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	090270	DECAL ALLMAND GOLD STANDARD 5 1/2	2
2	090465	PARTS & SERVICE DECAL	1
3	107251	HAZARDOUS VOLTAGE DANGER ARTWORK	1
4	108810	DECAL OPERATION PAL 2000 & 2500	1
5	108816	DECAL WEIGHTS PAL 2000 & 2500	1

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3.2 - PAL 2500 Decal Group (2 of 2)

SN 04-000001 and UP



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3.2 - PAL 2500 Decal Group (2 of 2)

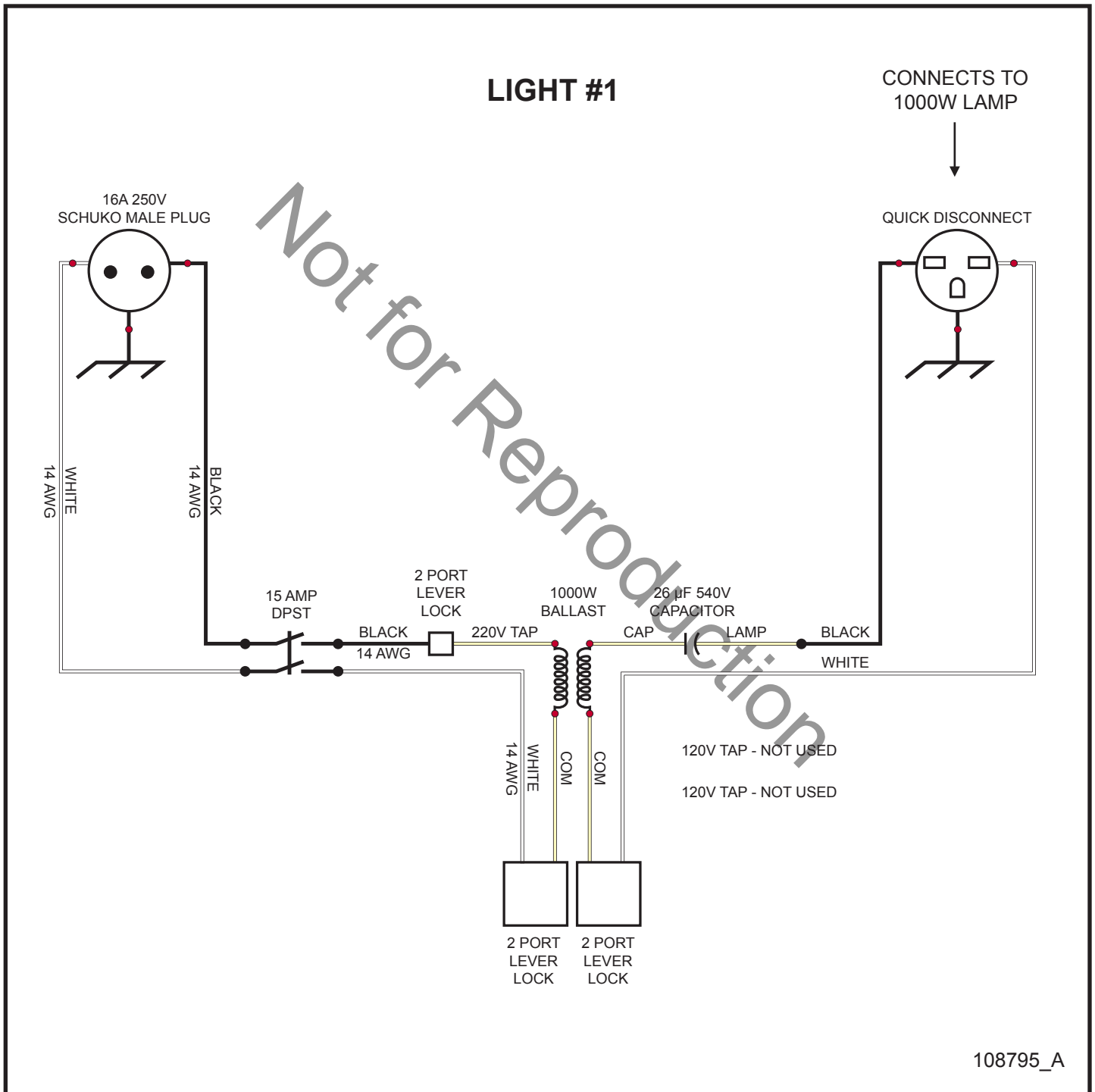
SN 04-000001 and UP

Item	Part No.	Part Description	Qty.
1	106941	CAUTION WINCH ICY CONDITIONS DECAL	1
2	090335	RESTART DECAL	1
3	108014	DECAL WARNING DO NOT LOOK	2
4	108012	DECAL ON-OFF WORDLESS	1
5	108826	DECAL PAL 2500	1
6	108813	DECAL 60Hz ELECTRICAL SPECIFICATIONS	1

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4.1 - PAL 1000 50Hz Base Schematic (1 of 2)

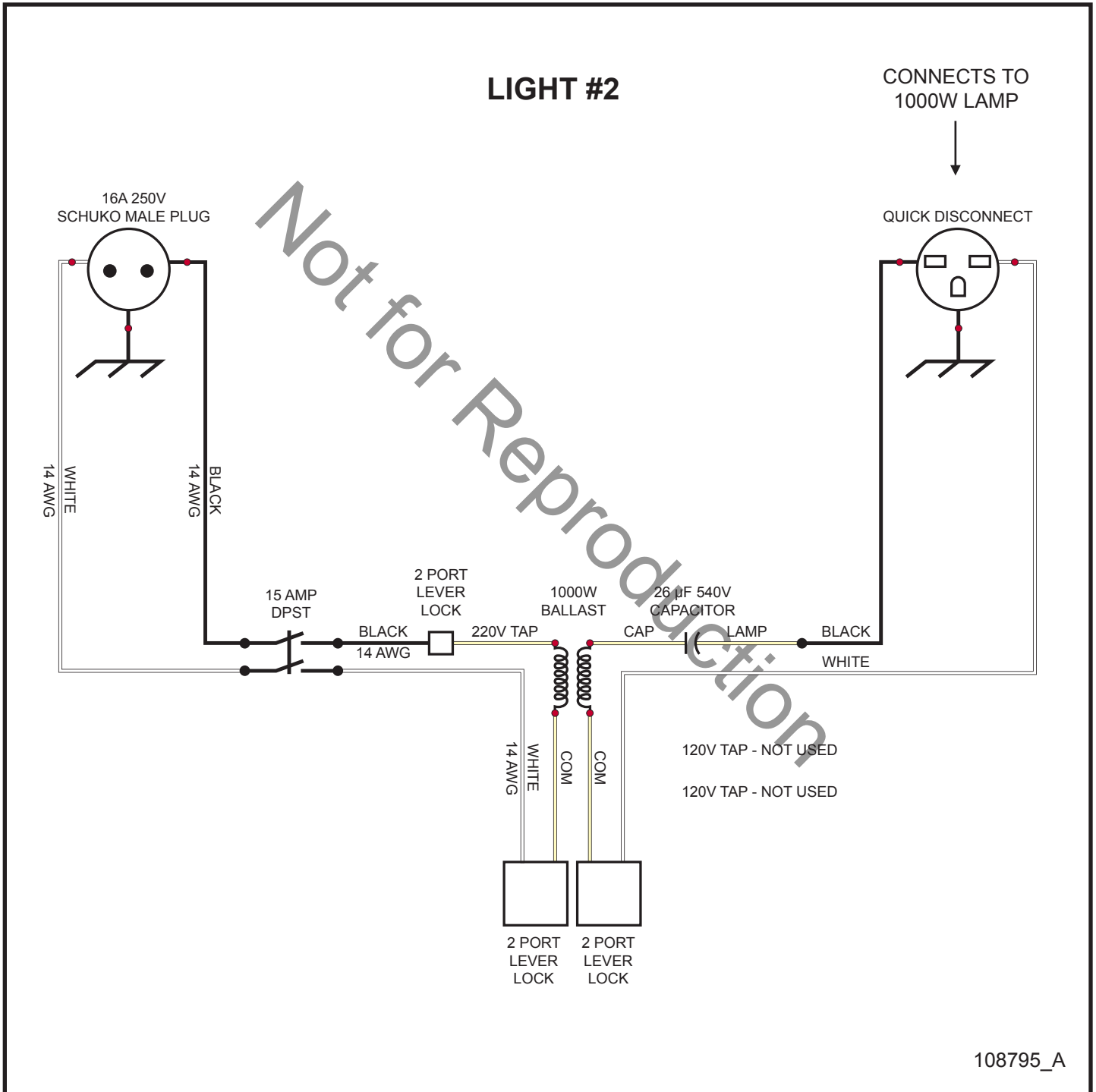
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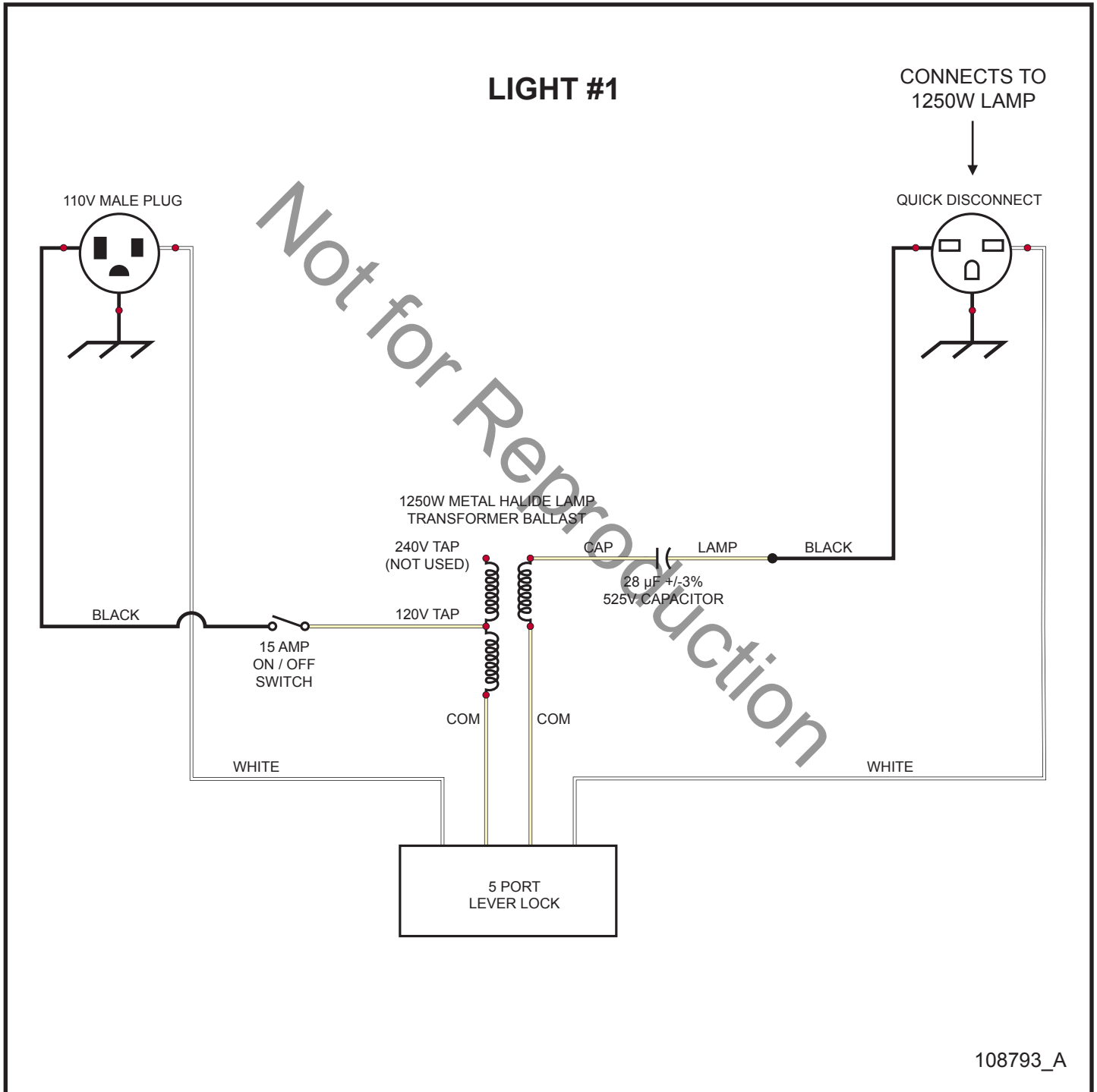
4.1 - PAL 1000 50Hz Base Schematic (2 of 2)

SN 16-000001 and UP



4.2 - PAL 1250 60Hz Base Schematic (1 of 2)

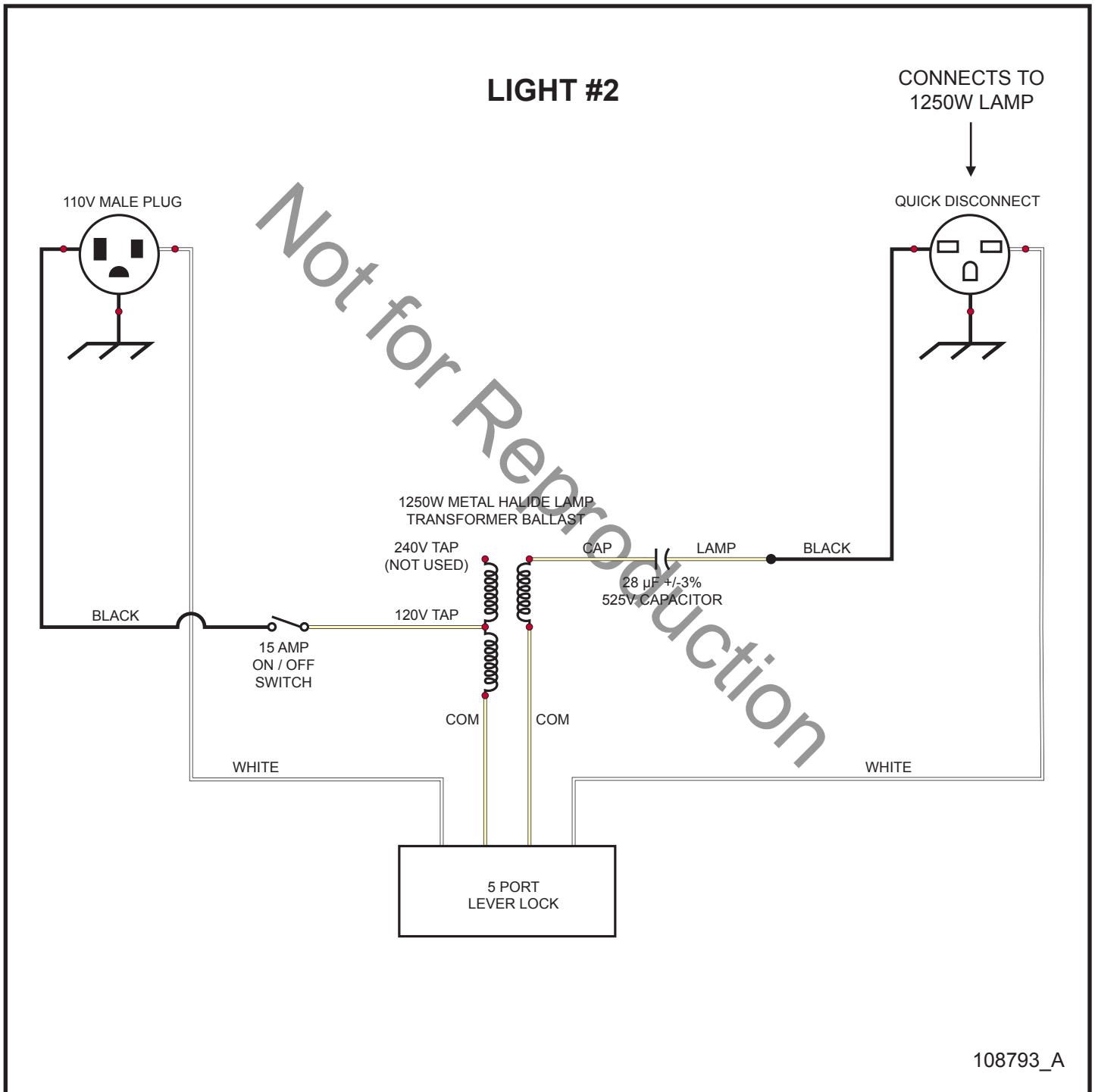
SN 04-000001 and UP



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4.2 - PAL 1250 60Hz Base Schematic (2 of 2)

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