## **SERVICE BULLETIN**



YOU.POWERED.

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TO:	NOTIFIED CUSTOMERS				ECTION - ACTION ANI UIRED IMMEDIATELY		<b>✓</b>
BULLETIN NUMBER:	21-0006-NL-GR			ACTION REQUI	RED - FIX, NO REP	ORT	
DATE OF NOTICE	3/30/21		IF ENCOUNTERED - CORRECT IF ISSUE IS FOUND			~	
SUBJECT:	NL-GR SERIES DIESEL UPDATE		INFORMATION ONLY				
PRODUCT LINE:	NL-GR SERIES						
MODEL:	DIESEL				ABOR CHARGES F		IIS BULLETIN:
SERIAL NUMBERS:	25-000001 - 25-000410			PART NUMBERS REQUIRED TO CORRECT THIS BULLETIN: SEE BULLETIN ITEMS			
EXPIRATION DATE:	4/30/2021						
1. The exhaust tail	R SUMMARY OF PROBLEM pipe vibrates continuously ca isting tail pipe and bracket. R	ausing breaks ir	n the tailpipe ar	nd bracket. nd exhaust bra	acket.		
000000000000000000000000000000000000000							
	ND INSTRUCTION: nure for installation instruction	ns #122017					
CONTACT INFORMAT TECHNICAL SERVICE	TION: FOR ADDITIONAL CLARIFICES @ 1(308)995-3431	CATION OR FURT	THER INSTRUCTI	IONS, PLEASE C	ONTACT THE FOLL	.OWIN	G:

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		PARTS REQUIR	ED:			
		1 each of P/N 12	120705P & 116998			
	CORRECTION:		76			
STEP 1:	Open rear door and disconnect to Then remove the fron and back of attached to the lift bow. Set the cohardware to the side.	cover that are both	STEP 2:	Locate the tailpipe and remove both clamps and set to the side.Remove current tailpipe and discard.Remove the current tailpipe bracket by loosening 2 M10x8 hex head screws. discard bracket and reinstall screws.		
	<u>Allmand</u>					
	NIGHT-LITE GR-SERIES					

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Item 2: Ins	tall updated tailpipe with bracket	PARTS REQUIRED: 1 each of P/N 120705P , 1 each of P/N 116998 , 2 each of P/N 112211
STEP 1:	Install the new tailpipe with bracket using the engine M12x35 hex head flange screw hardware where the slot cut out center is fully engaged with bolt threads before tightening.	
STEP 2:	Reinstall the 1-5/8 muffler exhaust clamps (qty 2).  Make sure that the tailpipe is concentric to side panel exhaust cut out.	
STEP 3:	Reinstall the roof panel door subassembly by using 1/4-20 x 3/4 hex flange screws (qty. 6) that are used to bolt the roof panel to the lift bow. Reconnect the 4 pin tail light harness and close the door.	