## **Service Bulletin**





TO:	All customers	CRITICAL CORRECTION - ACTION AND RESPONSE REQUIRED IMMEDIATELY	<b>&gt;</b>
BULLETIN NUMBER:	21-0008-NL-GR	ACTION REQUIRED - FIX, NO REPORT	
DATE OF NOTICE	11/23/21	IF ENCOUNTERED - CORRECT IF ISSUE IS FOUND	<b>&gt;</b>
SUBJECT:	Linz Generator Repair	INFORMATION ONLY	
PRODUCT LINE:	NL GR Air Cooled 3Kw		
MODEL:		AUTHORIZED LABOR CHARGES FOR BULLETIN:	THIS
SERIAL NUMBERS:	25-000001 & Up	.5 HR / \$50 PER UNIT PART NUMBERS REQUIRED TO CORRECT THIS BULLETIN: SEE BULLETIN ITEMS	
EXPIRATION DATE:			
Safety Bulletin:  1- Allmand recieved a report from our OEM supplier Linz that there is a defect in the bonding agent in our Generator Ends. This will require immediate action to prevent premature failure.			
CORRECTIONS AND INSTRUCTION:			
1- Allmand will be supplying new generator ends to all customers with units affected by this defect.			
2- Customers will need to remove the current generator in their unit and replace with the new generator supplied by Allmand.			
3- Customers will need to ship removed generator back to Allmand.			

CONTACT INFORMATION: FOR ADDITIONAL CLARIFICATION OR FURTHER INSTRUCTIONS, PLEASE CONTACT THE FOLLOWING:

TECHNICAL SERVICES @ 1(308)995-3431

## **SERVICE BULLETIN**



TOOLS REQUIRED: 6mm Allen, 1/2" Socket and ratchet, Rubber Mallet, Flat head and Phillips Screw Driver.

STEP 1: Remove connection for Emergency Stop button



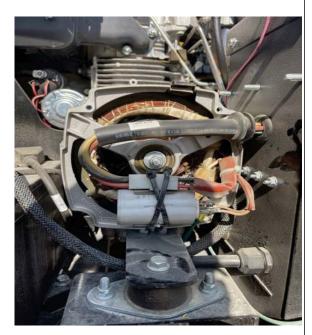
STEP 2: Remove Side panel



STEP 3: Remove lower mounting bracket



STEP 4: Remoove outer shell of generator end



## **SERVICE BULLETIN**



STEP 5: Disconnect wiring to generator



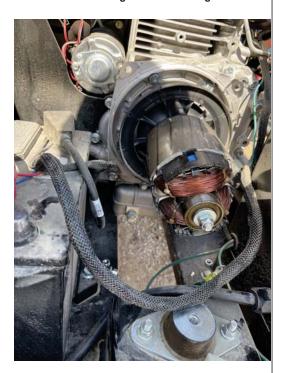
STEP 6:



STEP 7: Remove generator ground connection



STEP 8: Remove generator Housing



## **SERVICE BULLETIN**



Step 9: Remove generator Rotor



STEP 10: Install new generator, Fallow Directions in reverse.

